- WAC 296-99-030 What training must an employer provide for employees? (1) You must train employees:
 - (a) Annually; and
- (b) Whenever a new job assignment exposes an employee to a new hazard.
 - (2) You must ensure that employees are trained in the following:
- (a) General safety precautions against fires and explosions, including how to recognize and prevent the hazards of excess dust accumulation and ignition sources.
- (b) Specific procedures and safety practices for job tasks including, but not limited to:
 - (i) Cleaning grinding equipment;
 - (ii) Clearing choked legs;
 - (iii) Housekeeping;
 - (iv) Hot work; and
 - (v) Preventive maintenance.
- (3) You must provide additional training for employees who are assigned special tasks, including but not limited to:
- (a) Procedures for grain storage entry according to chapter 296-809 WAC, Confined spaces, and how to:
- (i) Control hazardous energy (lockout/tagout) according to chapter 296-803 WAC, Lockout/tagout (control of hazardous energy);
 - (ii) Avoid getting buried by moving grain (engulfment);
 - (iii) Avoid falling from heights; and
 - (iv) Prevent mechanical hazards.
 - (b) How to handle flammable or toxic substances.

[Statutory Authority: RCW 49.17.010, 49.17.040, 49.17.050, and 49.17.060. WSR 17-16-132, § 296-99-030, filed 8/1/17, effective 9/1/17; WSR 07-03-163, § 296-99-030, filed 1/24/07, effective 4/1/07. Statutory Authority: Chapter 49.17 RCW. WSR 97-22-065, § 296-99-030, filed 11/3/97, effective 1/1/98; WSR 88-23-054 (Order 88-25), § 296-99-030, filed 11/14/88.]